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- (57) Claim
  - 1. A water-dilutable wood preservative containing
    - a) from 5 to 65% by weight of a dimethylalkylamine,
    - b) from 2.5 to 35% by weight of an aliphatic  $C_8-C_{14}$ -dicarboxylic acid and
    - c) from 0.25 to 15% by weight of a triazole compound.

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(54) Title: WOOD PRESERVATIVE

(54) Bezeichnung: HOLZSCHUTZMITTEL

(57) Abstract

A wood preservative contains a dimethylalkylamine, an aliphatic C8-C20 dicarboxylic acid and a triazole compound.

(57) Zusammenfassung

Die vorliegende Erfindung betrifft ein Holzschutzmittel, welches ein Dimethylalkylamin, eine aliphatische C8-C20-Dicarbonsäure und eine Triazolverbindung enthält.



Wood preservative

It is known that dimethylalkylamines, for example in the form of 5 salts of long-chain monocarboxylic acids, can be used for application in oily, solvent-containing wood preservatives (EP 147 976). The same applies to mixtures of fenpropimorph and water-insoluble acids (EP-B-0 402 697).

10 It is also known that dimethylalkylamine, tridemorph, fenpropimorph or their mixture, an emulsifier and a water-insoluble acid can be used as water-soluble wood preservatives (EP-A-0 370 371).

It is also known that dimethylalkylamine, tridemorph, fenpropio15 morph [sic], a water-insoluble acid and a water-soluble acid can
be used as water-soluble concentrates in wood preservation
(DE-A-3 736 298).

Mixtures based on dimethyl-coconut fatty amine, 2-ethylhexanoic 20 acid, propiconazole and an emulsifier have also been described for use as wood preservatives.

However, these water-soluble wood preservatives have considerable disadvantages in application. They have a corrosive effect on 25 iron and steel and dissolve, inter alia, rust and other iron compounds from the surfaces of the impregnation tank with formation of emulsifiable or water-soluble iron salts, so that application solutions acquire a strong brown discoloration in a short time. Consequently, the wood to be impregnated is in turn influenced in its color and is changed, resulting, for example, in a strong gray discoloration owing to reaction of the iron compounds with wood constituents. At the same time, the pH of the application solution increases; the result may be instability of the solutions, including phase separation.

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It has now been found that the performance characteristics of the water-soluble wood preservatives are considerably improved if wood preservatives which contain a dimethylalkylamine, an aliphatic C<sub>8</sub>-C<sub>14</sub>-dicarboxylic acid and a triazole compound are used. In addition to the excellent performance characteristics, the wood preservatives have very good activity against wood-destroying Basidiomycetes.

The novel wood preservatives (concentrates) are water-miscible 45 and, on dilution of the concentrates with water, form clear to slightly opaque solutions. Advantageously, the aqueous solutions (impregnating solutions) obtained after dilution of the



concentrates with water have a pH of from 4 to 8, preferably from 5 to 7. The aqueous impregnating solutions obtained are distinguished by the fact that the active components penetrate very effectively into the wood to be impregnated and thus result 5 in effective wood preservation.

A dimethylalkylamine is an N,N-dimethyl-N-alkylamine whose alkyl radical contains, for example, 6 to 20 carbon atoms. Dimethyl-alkylamines having 12 or 14 carbon atoms in the alkyl radical are preferred. In addition to the pure dimethylalkylamines, mixtures, for example mixtures of dimethyl-C<sub>12</sub>-alkylamine and dimethyl-C<sub>14</sub>-alkylamine (dimethyl-(C<sub>12</sub>/C<sub>14</sub>-alkylamine) [sic], may also be used.

The novel wood preservatives contain  $C_8-C_{20}$ -dicarboxylic acid, 15 preferably  $C_8-C_{14}$ -dicarboxylic acids. Suitable dicarboxylic acids are, for example, suberic acid, azelaic acid, sebacic acid, undecanedioic acid, dodecanedioic acid, brassylic acid and thapis [sic] acid. Sebacic acid is particularly advantageously used.

- 20 Examples of suitable triazoles are:
   (Z)-2-(1,2,4-triazol-1-ylmethyl)-2-(4-fluorophenyl)-3-(2-chloro phenyl)oxirane (epoxiconazole),
   2-(1-chlorocyclopropyl-1-(2-chlorophenyl)-3-(1,2,4-triazol-1-yl) propan-2-ol [sic],
- 25 1-butyl-1-(2,4-dichlorophenyl)-2-(1,2,4-triazol-1-yl)ethanol
   (hexaconazole),
  1-[2-chlorophenyl)methyl]-1-(1,1-dimethyl)-2-(1,2,4-triazol-1-yl ethanol [sic],

1-(4-fluorophenyl)-1-(2-fluorophenyl)-2-(1,2,4-triazol-1-yl)-

- 30 ethanol (flutriafol), (RS)-4-(4-chlorophenyl)-2-phenyl2-(1H-1,2,4-triazol-1-yl-methyl)butyronitrile, 1-[(2 RS, 4 RS;
  2 RS, 4 SR)-4-bromo-2-(2,4-dichlorophenyl)tetrahydrofurfuryl]1H-1,2,4-triazole, 3-(2,4-dichlorophenyl)-2-(1H-1,2,4-triazol-1yl)quinazolin-4(3H)-one, (RS)-2,2-dimethyl-3-(2-chlorobenzyl)-4-
- 35 (1H-1,2,4-triazol-1-yl)butan-3-ol, bitertanol, triadimefon, triadimenol, cyproconazole, dichlobutrazol, difenoconazole, diniconazole, etaconazole, flusilazole, penconazole, tetraconazole, bromuconazole, metconazole, fenbendazol, fensilazol, 1-(2-(2,4,-dichlorophenyl)-1,3-dioxolan-
- 40 2-ylmethyl)-1H-1,2,4-triazole [sic] (azaconazole),
  1-(2-(2,4-dichlorophenyl)-4-propyl-1,3-dioxolan-2-yl-methy)-1H1,2,4-triazole (propiconazole), α-tert-butyl-a-(p-chlorophenylethyl)-H-1,2,4-triazole-1-ethanol [sic] (tebuconazole).



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Propiconazole, penconazole, cyproconazole, hexaconazole and tebuconazole are particularly advantageously used.

Triazoles may be present not only in the form of the free base 5 but also in the form of a metal salt complex or as an acid addition salt.

In order to improve the fungicidal activity, it may be advantageous if the novel wood preservative additionally contains 10 morpholine derivatives, preferably the fungicidal active ingredients fenpropimorph (4-[3-(4-tert-butylphenyl)-2-methylpropyl]-cis-2,6-dimethylmorpholine), fenpropidin (N-[3(4-tert-butylphenyl)-2-methylpropyl]pipieridine [sic] or tridemorph (N-tridecyl-2,6-dimethylmorpholine) or salts thereof.

A synergistic improvement in activity is achieved as a result. Fenpropimorph is particularly advantageously used. Fenpropimorph, fenpropidin or tridemorph and the triazoles are preferably used in a weight ratio of from 0.5:1 to 10:1, preferably from 1:1 to 20 5:1, in particular from 2:1 to 3:1.

It may furthermore be advantageous if the novel wood preservative additionally contains a water-insoluble monocarboxylic acid or a salt thereof.

Suitable water-insoluble monocarboxylic acids are, for example, a straight-chain aliphatic monocarboxylic acid of 5 to 20 carbon atoms, such as hexanoic acid, heptanoic acid, octanoic acid, nonanoic acid or decanoic acid, or a branched aliphatic

30 monocarboxylic acid, such as 2-ethylhexanoic acid, 2-ethylheptanoic acid, isoneptanoic acid, isoneptanoic acid, versatic acid or poccarboxylic acid, (nonanoic acid, isoneptanoic aci

2-ethylheptanoic acid, isooctanoic acid, isoheptanoic acid, isononanoic acid, versatic acid or neocarboxylic acid (more highly branched monocarboxylic acids). Other water-insoluble monocarboxylic acids, eg. sorbic acid, benzoic acid, or 5 cyclohexanecarboxylic acid, may also be used. 2-Ethylhexanoic

35 cyclohexanecarboxylic acid, may also be used. 2-Ethylhexanoic acid is particularly advantageously used.

The novel wood preservatives may additionally contain boron compounds, eg. boric acid, alkali metal borates or boric esters, 40 as diffusable components. This additionally results in an improvement in the activity in the protection from blue rot and mold.

The novel wood preservatives (concentrates) contain in general

from 5 to 65, in particular from 25 to 55, % by weight of dimethylalkylamine, in particular dimethyl- $(C_{12}/C_{14})$ alkylamine,

130 1N3

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from 0 to 35, in particular from 5 to 20, % by weight of morpholine derivatives, in particular fenpropimorph, from 0.25 to 15, preferably from 1 to 10, in particular from 2.5 to 7.5, % by weight of triazole,

5 from 2.5 to 35, in particular from 10 to 25, % by weight of aliphatic  $C_8$ - $C_{20}$ -dicarboxylic acids, in particular sebacic acid, from 0 to 30, in particular from 2.5 to 12.5, % by weight of water-insoluble monocarboxylic acids,

from 0 to 30% by weight of water and

10 from 0 to 30% by weight of organic solvents,

the sum in each case being 100% by weight. Water and solvents serve here, inter alia, for better handling, for example adjustment of the viscosity, acceleration of the dissolution of the concentrates in water. Some of the solvents are simultaneously required for dissolving the triazoles.

The concentrates obtained may be present in liquid homogeneous form, as a paste or in solid form.

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Preferably used organic solvents are water-soluble or water-miscible polar solvents, for example glycols (ethylene glycol, propylene glycol), glycol ethers (ethylene glycol monomethyl ether, ethylene glycol monoethyl ether, glycol ether acetates (butylglycol acetate), N-alkylpyrrolidones (N-methylpyrrolidone), alcohols, dimethylformamide, acethylformamide [sic] and dimethyl sulfoxide.

Hydroxycarboxylic acids, eg. tartaric acid or maleic acid, may be 30 added to the concentrates or impregnating solutions in order to establish the pH, for example of about 6 or lower.

In order to increase the action spectrum or to achieve special effects, for example additional protection from insects including 35 termites, the abovementioned formulations may be combined with further active ingredients, which, if required, are incorporated with suitable additional emulsifiers.

Suitable components of the mixture are, for example, the 40 following compounds:

sulfenamides, such as dichlofluanid, tolylfluanid, folpet, fluorfolpet;

benzimidazoles, such as carbendazim, benomyl, fuberidazoles,

45 thiabendazoles or salts thereof; thiocyanates, such as thiocyanatomethy.

thiocyanates, such as thiocyanatomethylthiobenzothiazole, methylene bisthiocyanate,



quaternary ammonium compounds, such as benzyldimethyltetradecylammonium chloride, benzyldimethyldodecylammonium chloride or didecyldimethylammonium chloride; quaternary phosphonium compounds;

- 5 iodine derivatives, such as diiodomethyl p-tolyl sulfone, 3-iodo-2-propinyl alcohol, 4-chlorophenyl-3-iodopropargylformal, 3-bromo-2,3-diiodo-2-propenyl ethyl carbonate, 2,3,3-triiodoallyl alcohol, 3-bromo-2,3-diiodo-2-propenyl alcohol, 3-iodo-2-propynyl-n-butyl carbamate, 3-iodo-2-propynyl-n-hexyl carbamate,
- 10 3-iodo-2-propinylcyclohexyl carbamate, 3-iodo-2-propynylphenyl
   carbamate, 0-1-(6-iodo-3-oxohex-5-ynyl)-butyl carbamate [sic],
   0-1-(6-iodo-3-oxohex-5-ynyl)phenyl carbamate [sic], napcocide;
   phenol derivatives, such as tribromophenol, tetrachlorophenol,
   tetrachlorophenol [sic], 3-methyl-4-chlorophenol, dichlorophen,
- o-phenylphenol, m-phenylphenol, p-phenylphenol, 2-benzyl-4-chlorophenol; bromine derivatives, such as 2-bromo-2-nitro-1,3-propanediol, 2-bromo-2-bromomethylglutaronitrile; isothiazolinones, such as N-methylisothiazolin-3-one,
- 20 5-chloro-N-methylisothiazolin-3-one, 4,5-dichloro-N-octyl-isothiazolin-3-one, N-octylisothiazolin-3-one; benzisothiazolinones, such as 4,5-trimethylisothiazol-3-one; pyridines, such as 1-hydroxy-2-pyridinethione (and their Na, Fe, Mn and Zn salts), tetrachloro-4-methylsulfonylpyridine;
- 25 metal soaps, such as tin, copper and zinc naphthenate, octoate, 2-ethylhexanoate, oleate, phosphate and benzoate.

Organotin compounds, for example tributyltin (TBT) compounds, dialkyldithiocarbamates, such as Na and Zn salts of

30 dialkyldithiocarbamates, tetramethylthiuram disulfide; nitriles, such as 2,4,5,6-tetrachloroisophthalodinitrile; benzothiazoles, such as 2-mercaptobenzothiazole; quinolines, such 8-hydroxyquinoline and Cu salts thereof; tris-N-(cyclohexyldiazeniumdioxy)aluminum, N-(cyclohexyldiazeniumdioxy)aluminum, N-(cyclohexyldiazeniumdioxy)tributyltin or K salt,

The following may be preferably added as insecticides:

bis-N-(cyclohexyldiazeniumdioxy)copper.

- 40 phosphoric esters, such as azinphos-ethyl, azinphos-methyl, 1-(4-chlorophenyl)-4-(0-ethyl, S-propyl)phosphoryloxypyrazole [sic] chlorpyrifos, coumaphos, demeton, demeton-S-methyl, diazinon, dichlorvos, dimethoate, ethoprophos, etrimfos, fenitrothion, fenthion, heptenophos, parathion, parathion-methyl,
- 45 phosalone, phoxim, pirimiphos-ethyl, pirimiphos-methyl, profenofos, prothiofos, sulfprofos, triazophos and trichloron; carbamates, such as aldocarb, bendiocarb,

- 2-(1-methylpropyl)phenylmethyl carbamate, butocarboxim, butoxycarboxim, carbaryl, carbofuran, carbosulfan, cloethocarb, isoprocarb, methomyl, oxamyl, primicarb, promecarb, propoxur und thiocarb;
- 5 organosilicon compounds, preferably dimethyl(phenyl)silylmethyl 3-phenoxybenzyl ethers, such as dimethyl(4-ethoxyphenyl)silylmethyl 3-phenoxybenzyl ether, or (dimethylphenyl)silylmethyl 2-phenoxy-6-pyridylmethyl ethers, such as dimethyl(9-ethoxy-phenyl)silylmethyl 2-phenoxy-6-pyridylmethyl ether, or
- 10 [(phenyl)-3-(3-phenoxyphenyl)propyl] (dimethyl)silanes, eg.
   (4-ethoxyphenyl)-[3-(4-fluoro-3-phenoxyphenylpropyl]dimethyl silane [sic]; pyrethroids, such as allethrin, alphamethrin,
   bioresmethrin, byfenthrin, cycloprothin, cyfluthrin, decamethrin,
   cyhalothrin, cypermethrin, deltamethrin,
- 15 α-cyano-3-phenyl-2-methylbenzyl 2,2-dimethyl-3-(2-chloro-2-trifluoromethylvinyl)cyclopropane carboxylate, fenpropathrin, fenfluthrin, fenvalerate, flucythrinate, flumethrin, fluvalinate, permethrin, resmethrin and tralomethrin; nitroimines and nitromethylenes, such as
- 20 l-[(6-chloro-3-pyridyl)methyl]-4,5-dihydro-N-nitro-1H imidazole-2-amine (midacloprid), N-[(6-chloro-3-pyridyl) methyl-]N'-cyano-N'-methylacetamide [sic].

Depending on the danger to the wood, application for preservation 25 of the wood may be effected, for example:

- a) by spraying the wood with the impregnating solution,
- by immersing the wood in the impregnating solution (from dipping to impregnation by the open tank process),
- 30 c) by impregnating the wood with the aid of pressure differences, for example pressure impregnation or double vacuum impregnation,
  - d) by painting the wood or flooding.
- 35 In the case of secondary wood products, for example wood cuts, pulps and other industrial products or cellulose-containing materials which are susceptible to fungal attack, for example intermediates in papermaking, woody annual plants (bargasse [sic], rape), the application should be adapted to the technical 40 possibilities.

The activity of the compositions in the area of wood preservation covers, for example:

- 45 a) molds (eg. Aspergillus niger)
  - b) soft rot fungi (eg. Chaetomium globosum)
  - c) blue stain fungi (eg. Pullularia pullulans)



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d) wood-destroying Basidiomycetes (eg. Serpula lacrymans, Coniophora puteana).

The application concentration and application rate depend on the 5 degree of danger to the wood, on secondary wood products or the cellulose-containing materials and also on the method of application. Thus, the application concentration of the concentrate in the impregnating solution is in general from 0.1 to 50, preferably from 0.2 to 20, % by weight, and the 10 application rate is, for example, from 0.2 to 40, preferably from 0.5 to 20, kg/m³. In the case of secondary wood products and cellulose-containing materials, the undiluted concentrate is generally used (eg. plywood, particle boards, bagasse boards).

15 The examples which follow illustrate the invention.

Experimental setup for corrosion tests

Small dip tanks of structural steel (ST 37) are produced and are 20 sandblasted on the inside, said tanks having the following dimensions: height 11 cm, side length 8 cm each (2 mm thick steel sheets). Surface rust formation is achieved by exposure to rain or by artificial sprinkling with water.

25 After rinsing out with tap water and drying, these tanks are filled with the application solution (500 ml), the discoloration and the appearance of the solution and of the tank are checked after 7 days, the change in pH is measured and in addition the content of dissolved or emulsified iron is determined
30 analytically after coarser constituents have been filtered off.

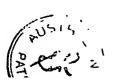
The results obtained here were confirmed in practical experiments in dip tanks (eg. 15,000 - 20,000 l of the impregnating solutions).

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Examples not according to the invention (all % data are % by weight).

### Example A

Dimethyl- $(C_{12}/C_{14})$ -alkylamine	30	용
Fenpropimorph	20	용
Polyoxyethylene(5)coconut-amine	25	ક
2-Ethylhexanoic acid	25	윰



8 Corrosion test: 7 days Application concentration: 3.5 % in water pH (20°C) before the test pH (20°C) after the test 5 6.65 7.25  $\Delta pH =$ +0.6 Appearance of the solution after the test: clear, dark brown Iron content after the test: 155 mg/l 10 Example B Dimethyl- $(C_{12}/C_{14})$ -alkylamine 42.5 % Propiconazole 7.5 % 15 Polyoxyethylene(5)coconut-amine 20 % 2-Ethylhexanoic acid 30 % Corrosion test: 7 days Application concentration: 3.5 % in water 20 pH (20°C) before the test pH (20°C) after the test 6.90 7.50  $\Delta pH =$ +0.6 25 Appearance of the solution after the test: clear, dark brown Iron content after the test: 400 mg/l Example C 30 Dimethyl- $(C_{12}/C_{14})$ -alkylamine 50 % Isooctanoic acid 10 % Lactic acid 80 % (commercial) 20 % Propylene glycol 15 % Water 5 % 35 Corrosion test: 7 days Application concentration: 3.5 % in water pH (20°C) before the test pH (20°C) after the test 40 5.55 6.95  $\Delta$ pH = +1.40 Appearance of the solution after the test: milky, turbid, brown

570 mg/1

BUNG E

45

Iron content after the test:

Example D

Dimethyl-(C<sub>12</sub>/C<sub>14</sub>)-alkylamine 50 % 2-Ethylhexanoic acid 24 % 5 Propionic acid 3 % Propylene glycol 10 % Water 13 %

Corrosion test: 7 days

10 Application concentration: 3.5 % in water

pH (20°C) before the test pH (20°C) after the test 6.60 7.25

 $\Delta$ pH = +0.65

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Appearance of the solution after the test: turbid, strong brown color

Iron content after the test: 210 mg/l

#### 20 Example E

Dimethyl-(C<sub>12</sub>/C<sub>14</sub>)-alkylamine 50 % 2-Ethylhexanoic acid 24 % Methoxyacetic acid 4.5 % Propiconazole 3.0 % Propylene glycol 10 % Water 8.5 %

Corrosion test: 7 days

30 Application concentration: 3.5 % in water

pH (20°C) before the test pH (20°C) after the test 6.51 7.12

 $\Delta$ pH = +0.61

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Appearance of the solution after the test: turbid, brown Iron content after the test: 195 mg/l

#### Example F

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Dimethyl-(C<sub>12</sub>/C<sub>14</sub>)-alkylamine 50 %
2-Ethylhexanoic acid 22.5 %
Lactic acid (commercial) 7.5 %
Propylene glycol 10 %
45 Water 10 %



Corrosion test: 7 days

Application concentration:

3.5 % in water

pH (20°C) before the test

pH (20°C) after the test

6.43

7.13

+0.7  $\Delta$ pH =

Appearance of the solution after the test: turbid, brown

Iron content after the test:

255 mg/l

10

Examples according to the invention (all % data are % by weight)

#### Example 1

15	Dimethyl- $(C_{12}/C_{14})$ -alkylamine	50 %
	2-Ethylhexanoic acid	5.0 %
	Sebacic acid	20 €
	Propiconazole	10 %
	Propylene glycol	10 %
20	Water	5.0 %

Corrosion test: 7 days

Application concentration:

3.5 % in water

25 pH (20°C) before the test pH (20°C) after the test

6.55

6.80

Дрн ≠ +0.25

Appearance of the solution after the test:

clear, colorless

30 Iron content after the test:

1.8 mg/l

#### Example 2

	Dimethyl- $(C_{12}/C_{14})$ -alkylamine	40 %
35	2-Ethylhexanoic acid	5.0 %
	Sebacic acid	16 %
	Fenpropimorph	10 %
	Propiconazole	3.33 %
	Propylene glycol	10 %
40	Water	15.67 %

Corrosion test: 7 days

Application concentration:

3.5 % in water



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pH (20°C) before the test

pH (20°C) after the test

6.69

6.45

 $\Delta$ pH = +0.24

5 Appearance of the solution after the test: clear, slightly

yellowish

Iron content after the test:

2.5 mg/l

Examples 3 to 9

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Dimethyl- $(C_{12}/C_{14})$ -alkylamine 45 % 2-Ethylhexanoic acid 5.0 % Sebacic acid 20 % Triazole 5.0 % 15 Propylene glycol 10 % Water 15 %

Corrosion test: 7 days

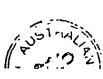
Application concentration: 3.5 % in water

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	Ex.	Triazole		рН		Appear- ance of	Fe con-
		_	before	after	Δрн	the sol-	tent [mg/l]
25	3	Pencona- zole	6.20	6.33	0.13	clear, colorless	1.6
	4	Tebucona- zole	6.19	6.35	0.16	clear, colorless	2.3
30	5	Cyprocona- zole	6.18	6.35	0.17	clear, colorless	2.1
	6	Bromocona- zole	6.18	6.36	0.18	clear, slightly yellowish	4.1
35	7	Systanes	6.18	6.36	0.18	clear, colorless	2.0
	8	Difencona- zole	6.19	6.36	0.17	clear,	2.4
	9	Flusilazol	6.17	6.34	0.17	clear, colorless	1.8

**40** Examples 10 to 17

	Dimethyl- $(C_{12}/C_{14})$ -alkylamine	40 %
	Fenpropimorph	10 %
	2-Ethylhexanic acid	5.0 %
45	Sebacic acid	18 %
	Triazole	5.0 %
	Propylene glycol	10 %



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Water

12 %

Corrosion test: 7 days

Application concentration 3.5 % in water

5

	Ex.	Triazole		pН		Appear-	Fe
			before	after	Δрн	ance of the sol- ution	con- tent [mg/l]
10	10	Pencona- zole	6.17	6.28	0.11	clear, very slightly yellowish	3.6
15	11	Tebucona- zole	6.13	6.28	0.15	clear, very slighty yellowish	2.0
20	12	Cyprocona- zole	6.14	6.27	0.13	clear, very slightly yellowish	2.0
	13	Bromocona- zole	6.13	6.30	0.17	clear, slightly yellowish	2.9
25	14	Systanes	6.20	6.29	0.09	clear, very slightly yellowish	4.0
	15	Difencona- zole	6.18	6.31	0.13	clear, colorless	3.2
30	16	Flusilazol	6.15	6.30	0.15	clear, very slightly yellowish	4.7
35	17	Propicona- zole	6.17	6.30	0.13	clear, very slightly yellowish	3.1

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We claim:

A water-dilutable wood preservative containing

- a) from 5 to 65% by weight of a dimethylalkylamine,
- b) from 2.5 to 35% by weight of an aliphatic C<sub>8</sub>-C<sub>14</sub>-dicarboxylic acid and
- c) from 0.25 to 15% by weight of a triazole compound.

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- 2. A wood preservative as claimed in claim 1, which contains sebacic acid as the aliphatic  $C_8$ - $C_{20}$ -dicarboxylic acid.
- A wood preservative as claimed in claim 1, which contains a dimethylalkylamine having 6 to carbon atoms in the alkyl radical.
- A wood preservative as claimed in claim 1, which contains a dimethylalkylamine having 12 and/or 14 carbon atoms in the alkyl radical.
  - 5. A wood preservative as claimed in claim 1, which contains propiconazole, penconazole, cyproconazole, hexaconazole or tebuconazole as the triazole compound.

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- 6. A wood preservative as claimed in any of claims 1 to 5, which additionally contains a water-insoluble monocarboxylic acid or its salt.
- 30 7. A wood preservative as claimed in claim 6, which contains 2-ethylhexanoic acid as the water-insoluble monocarboxylic acid.
- 8. A wood preservative as claimed in any of claims 1 to 7, which35 additionally contains fenpropimorph, fenpropidin, tridemorph or a mixture thereof.
  - 9. A wood preservative as claimed in claim 8, which additionally contains fenpropimorph.

- 10. A process for preserving wood, wherein the wood is treated with a wood preservative as claimed in any of claims 1 to 9.
- 11. An impregnating solution for impregnating wood for preservation from fungi, containing a wood preservative as claimed in any of claims 1 to 9 and additionally water.



12. A process for impregnating wood, wherein a wood preservative as claimed in any of claims 1 to 9 is diluted with water and the wood is impregnated with the aqueous impregnating solution obtained.

PATROLIA Z

### 0050/46144

Wood preservative

Abstract

A wood preservative which contains a dimethylal kylamine, an aliphatic  $C_8-C_{20}$ -dicarboxylic acid and a triazole compound.

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### INTERNATIONAL SEARCH REPORT

Internal Application No. PC., EP 95/04434

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